VAISALA

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HMT330 Series Humidity and Temperature Transmitters for Demanding Humidity Measurement



The HMT330 transmitter family has the solution for demanding industrial humidity measurements.

The Vaisala HUMICAP® Humidity and Temperature Transmitter Series HMT330 is designed for demanding industrial applications where stable measurement and wide customization is important.

Vaisala HUMICAP[®] Performance

The HMT330 series incorporates Vaisala's 30 years of experience in industrial humidity measurement. An updated, even more stable and chemical resistant HUMICAP® sensor is available, next to the proven reliable and accurate sensor.

Chemical Purge Minimizes Effects of Contaminants

In environments with high concentrations of chemicals and cleaning agents, chemical purge option helps to maintain measurement accuracy between calibration intervals.

Chemical purge involves heating the sensor to remove harmful chemicals. The function can be initiated manually or programmed to occur at set intervals.

Features/Benefits

- Six models for demanding industrial applications
- Full 0 ... 100 % RH measurement, temperature range up to +180 °C (+356 °F) (depending on model)
- Pressure tolerance up to 100 bar (depending on model)
- Next generation Vaisala HUMICAP[®] Sensor for excellent accuracy and stability
- Graphical display of measurement trends and over four-year history
- Multilingual user interface
- Excellent performance in harsh chemical concentrations
- Corrosion resistant IP65 housing
- NIST traceable (certificate included)
- Analog outputs, WLAN/LAN
- MODBUS protocol support (RTU/TCP)

Graphical Display of History and Measurement Trends

The HMT330 can be ordered with a large numerical and graphical display, which allows the user to clearly monitor operational data, measurement trends and 1-year measurement history. The optional data logger with real-time clock makes it possible to generate over four years of measured history, and zoom in on any desired time or time frame. The battery backup of the clock guarantees a reliable logging of measured data.

The display alarm allows tracking of any measured parameter, with a freely configurable low and high limit.

Data Collection and (Wireless) Transfer to PC

The recorded measurement data can be viewed on the display or transferred to a PC with Microsoft Windows® software. The transmitter can also be connected to a network with an optional (W)LAN interface, which enables a (wireless) Ethernet connection. A USB-RJ45 cable makes it easy to connect the service port of the HMT330 to a PC.

Many Ways to Install and Versatile Outputs

Mains and DC power options, and several mounting accessories make the instrument easy to install.

The HMT330 can have up to three analog outputs. Isolated galvanic power supply and relay outputs are also available. For serial interface the USB connection, RS232 and RS485 can be used.

HMT330 is also capable in applying the MODBUS communication protocol and together with an appropriate connection option provides either MODBUS RTU (RS485) or MODBUS TCP/IP (Ethernet) communication.

Flexible Calibration

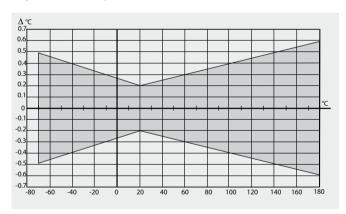
The HMT330 instruments are calibrated at six humidity points at the factory. A quick, one-point field calibration can be performed with the hand-held HM70 meter. A two-point **field** calibration can be performed with the HMK15 salt bath calibrator in a controlled environment. The transmitter can be sent to Vaisala for recalibration. Accredited calibrations and maintenance contracts are also available.

Technical Data

Performance

RELATIVE HUMIDITY		
Measurement range	0 100 % RH	
Accuracy (including non-linearity, hys	steresis, and repeatability)	
with Vaisala HUMICAP® 180 or 180R	for typical applications	
with Vaisala HUMICAP $^{\ensuremath{\circledast}}$ 180C or 180RC	for applications with	
	chemical purge/warmed probe	
at +15 +25 °C (59 +77 °F)	±1 %RH (0 90 %)	
	±1.7 %RH (90 100 %RH)	
at -20 +40 °C (-4 +104 °F)	±(1.0 + 0.008 x reading) %RH	
at -40 +180 °C (-40 +356 °F)	±(1.5 + 0.015 x reading) %RH	
Factory calibration uncertainty (+20 °C) ± 0.6 % RH (0 40 %RH)		
	± 1.0 % RH (40 97 %RH)	
(Defined as ± 2 s	standard deviation limits.Small	
variations possible, see also calibration certificate.)		
Response time (90 %) at +20 °C (+68 °F) $8 s / 17 s^*$ with grid filter		
in still air 20 s / 50 s	* with grid + steel netting filter	
	40 s / 60 s* with sintered filter	
* with HUMICAP® 180R or 180RC ser	ISOr	

TEMPERATURE Accuracy at +20 °C (+68 °F) \pm 0.2 °C (\pm 0.36 °F) Accuracy over temperature range (measurement range depends on model)



Temperature sensor

PT 100 RTD 1/3 Class B IEC 751

Other variables available (depends on model)

dewpoint temperature, mixing ratio, absolute humidity, wet bulb temperature, enthalpy, water vapor pressure

Inputs and Outputs

Inputs and Outputs		
Operating voltage 10 35 VDC, 24 VAC		
with optional power supply modul		
Power consumption at +20 °C (U_{in} 2	24 VDC)	
RS-232	max.25 mA	
U _{out} 2 x 0 1 V/0 5 V/0 10 V	max.25 mA	
I _{out} 2 x 0 20 mA	max.60 mA	
display and backlight	+ 20 mA	
during chemical purge	max.110 mA	
during probe heating (HMT337)	+ 120 mA	
Analog outputs (2 standard, 3rd op	tional)	
current output	0 20 mA,4 20 mA	
voltage output	01 V, 05 V, 010 V	
Accuracy of analog outputs at +20	°C ±0.05% full scale	
Temperature dependence of the		
analog outputs	±0.005%/°C full scale	
External loads		
current outputs	R ₁ < 500 ohm	
0 1 V output	$\ddot{R}_{1} > 2$ kohm	
0 5 V and 0 10 V outputs	$R_{t} > 10$ kohm	
Max. wire size	0.5 mm ² (AWG 20)	
	stranded wires recommended	
Digital outputs	RS-232, RS-485 (optional)	
	ASCII commands, MODBUS RTU	
Service connection	RS-232, USB	
Relay outputs (optional)	0.5 A, 250 VAC	
Ethernet interface (optional)		
Supported standards	10BASE-T, 100BASE-TX	
Connector	8P8C (RJ45)	
IPv4 address assignment	DHCP (automatic), static	
Protocols	Telnet, MODBUS TCP/IP	
WLAN interface (optional)		
Supported standards	802.11b	
Antenna connector type	RP-SMA	
IPv4 address assignment	DHCP (automatic), static	
Protocols	Telnet, MODBUS TCP/IP	
Security	WEP 64/128,WPA2/802.11i	
Authentication / Encryption (WLA		
Open / no encryption		
Open / WEP		
WPA Pre shared key / TKIP		
WPA Pre shared key / CCMP (a.k	(a, WPA2)	
Optional data logger with real-time		
	.four with trend/min/max values	
Logging interval	10 sec (fixed)	
Max. logging period	4 years 5 months	
	3.7 million points per parameter	
Battery lifetime	min.5 years	
Display LCD with	a backlight, graphic trend display	
Monu languages English Chi	of any parameter	
	nese, Japanese, Spanish, German, French Swedish Russian Finnish	
	French, Swedish, Russian, Finnish	



Mechanics

Cable bushing	M20 x 1.5 for cable d	liameter
	8 11 mm/0.31	0.43"
Conduit fitting	1	/2" NPT
User cable connector (op	tional) M12 series 8-pir	n (male)
option 1	female plug with 5 m (16.4 ft) blac	ck cable
option 2	female plug with screw te	erminals
Probe cable diameter		
HMT333 (+80 °C)		6.0 mm
other probes		5.5 mm
Housing material	G-AlSi 10 Mg (D	IN1725)
Housing classification	IP 65 (1	NEMA4)

Operating Environment

Operating temperature	
for probe	same as measurement range
for transmitter body	-40 +60 °C (-40 140 °F)
with display	0 +60 °C (32 140 °F)
Electromagnetic compatibility	Complies with EMC standard
	EN61326-1, Industrial Environment

Mounting Options



Mounting with Wall Mounting Kit



Pole Installation with Installation Kit for Pole or Pipeline



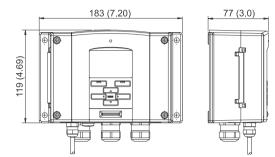
Mounting with DIN Rail Installation Kit



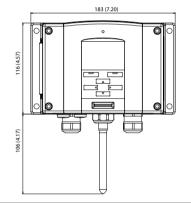
Mounting Rain Shield with Installation Kit

Dimensions

Dimensions in mm (inches)



Transmitter with WLAN antenna







For more information, visit us at sales@vaisala.com

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HMT331 Humidity and Temperature Transmitter for Demanding Wall-Mounted Applications





HMT331 Humidity and Temperature Transmitter with short flexible probe and optional WLAN.

The HMT331 is the state-of-the-art wall-mount humidity instrument.

Features/Benefits

- For temperatures -40 ... +60 °C (-40 ... +140 °F)
- Application examples: cleanrooms, pharmaceutical processes, greenhouses, swimming halls, museums and archives

Technical Data

Temperature measurement range	
-40+60 °C (-40+140 °F)

Accessories	
PC software + cable	215005
USB-RJ45 Serial Connection Cable	219685
Connection cable for HM70	211339
Wall mounting plate (plastic)	214829
Pole installation kit	215108
Rain shield	215109
DIN rail installation set	215094
Dimensions	

Dimensions in mm (inches)

77 (3.0) (676) (676) (16)

The Vaisala HUMICAP® Humidity and

transmitter for demanding HVAC and

Temperature Transmitter HMT331

is the top-of-the-line wall-mounted

condition monitoring applications.

Compared to regular wall-mounted

higher measurement performance,

better chemical tolerance, advanced

options and a wider variety of output

transmitters, the HMT331 offers,

graphical display features, more

powering options, more output

humidity parameters.

Graphical Display of History and Measurement Trends

The HMT330 series features a large numerical and graphical display, allowing users to easily monitor operational data, measurement trends and one-year measurement history.

The optional data logger with realtime clock makes it possible to generate over four years of measured history, and zoom in on any desired time or time frame.

Outputs and Power Supply Options for Every Need

The output options include three analog outputs, RS-232, RS-485, and alarm relays.

The voltage supply range is from 10 to 35 VDC. With an additional module, the transmitter can be connected to all universal mains AC supplies.

The input/output cable can be fed through the back of the transmitter, which is a useful feature, especially for installations in cleanrooms.

HMT333 Humidity and Temperature Transmitter for Ducts and Tight Spaces



The HMT333 transmitter has a small probe for remote applications.

Features/Benefits

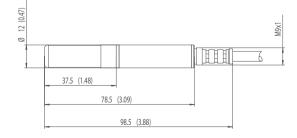
- For remote probe installations in demanding HVAC applications
- For temperatures -40 ... +80 °C (-40 ... +176 °F) or -40 ... +120 °C (-40 ... +248 °F)
- Small thermal mass fast response to temperature changes
- Application examples: cleanrooms, pharmaceutical processes, greenhouses, environmental chambers

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT333 is a versatile instrument for applications where a small remote probe is needed.

Flexible Installation

To install the probe in ducts, channels and through walls, an installation kit is available with a stainless steel flange, lead-through piece, and steel support bar.

HMT333 has two probe cable options available, a flexible one that withstands heat up to $+80^{\circ}$ C, and a durable cable that withstands heat up to $+120^{\circ}$ C. Both cable options are available in lengths of 2, 5, and 10 meters.





210697 duct installation kit for HMT333 and HMT337.

For outdoor environments, the DTR502B solar radiation shield provides protection for the probe. The shield can be installed on a pole, a beam or a flat surface.

For Moderate Humidities and Temperatures

The HMT333 is typically used in demanding HVAC applications such as cleanrooms, pharmaceutical processes, and greenhouses, or in processes of moderate temperature. For environments with continuously

high humidity, the HMT337 with a warmed, vapor-tight and stainless steel probe is recommended.

Technical Data

Temperature measurement range	ge	
-40 +80 °C (-40 +176 °F) or		
-40+120 °C (-40	-40+120 °C (-40+248 °F)	
Accessories		
Duct installation kit	210697	
Cable gland	HMP247CG	
PC software + cable	215005	
USB-RJ45 Serial Connection Cal	ble 219685	
Connection cable for HM70	211339	
Wall mounting plate (plastic)	214829	
Pole installation kit	215108	
Rain shield	215109	
Solar radiation shield	DTR502B	
DIN rail installation set	215094	
Dimensions		

Dimensions in mm (inches)

HMT334 Humidity and Temperature Transmitter for High Pressure and Vacuum Applications



RH: 52.7 % RH tre

The display shows measurement trends and over four-year real time measurement history.

The HMT334 is ideal for permanent installations into pressurized or vacuum processes.

Features/Benefits

- For pressures up to 100 bar and vacuum applications
- For temperatures
 -70 ... +180 °C (-94 ... +356 °F)
- ISO and NPT threads available
- Application example: test chambers

Technical Data

Accessories
0 10 MPa (0 100 bar)
Operating pressure
-70+180 °C (-94+356 °F)
Temperature measurement range

Accessories	
Fitting body ISO M22 x 1.5	210697
Fitting body NPT 1/2"	17225
PC software + cable	215005
USB-RJ45 Serial Connection Cable	219685
Connection cable for HM70	211339
Wall mounting plate (plastic)	214829
Pole installation kit	215108
Rain shield	215109
DIN rail installation set	215094
Dimonsions	

Dimensions

Dimensions in mm (inches)

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT334 is designed to measure humidity in pressurized spaces or vacuum chambers. Each probe is tested to ensure a gas and vacuum tight installation.

Vaisala HUMICAP® Performance

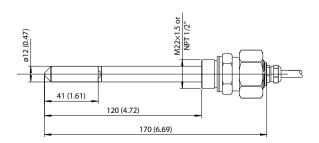
The HMT334 incorporates Vaisala's more than 30 years of experience in industrial humidity measurement. The sensor provides accurate and reliable measurement and is immune to particulate contamination and most chemicals.

Graphical Display of Measurement Trends and Real Time History

The HMT330 series features a numerical and graphical display. The user can easily monitor operational data, measurement trends and up to one-year history.

The optional data logger with realtime clock makes it possible to generate more than four years of measured history, and zoom in on any desired time or time frame.

Using a serial line, the measurement data can be transferred to a PC where it can be further processed and copied to other programs.



HMT335 Humidity and Temperature Transmitter for High Temperatures





The installation flange allows an adjustable installation depth for the probe.

The HMT335 has a robust stainless steel probe ideal for high flow rates in hot processes.

Features/Benefits

- For temperatures
 -70 ... +180 °C (-94 ... +356 °F)
- Long metal probe head
- Stainless steel installation flange available
- Adjustable installation depth
- Application example: hot drying processes

Technical Data

Temperature measurement range -70 ...+180 °C (-94 ...+356 °F)

Accessories	
Mounting flange	210696
PC software + cable	215005
USB-RJ45 Serial Connection Cable	219685
Connection cable for HM70	211339
Wall mounting plate (plastic)	214829
Pole installation kit	215108
Rain shield	215109
DIN rail installation set	215094
Dimensions	

Dimensions in mm (inches)

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT335 has a long stainless steel probe designed for high temperatures.

Robust Probe Ideal for High Flow Rates

The HMT335 is ideal for duct measurements as the probe tolerates mechanical stress and withstands high flow rates. The HMT335 can be used, for example, in a hot drying process.

Graphical Display of History and Measurement Trends

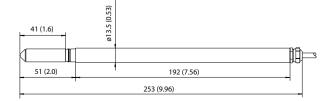
The HMT335 features a numerical and graphical display. The user can easily

monitor measurement operational data, measurement trends and oneyear measurement history.

The optional data logger with realtime clock makes it possible to generate more than four years of measured history, and zoom in on any desired time or time frame.

Vaisala HUMICAP® Performance

The sensor provides accurate and reliable measurement and is immune to particulate contamination and most chemicals.



HMT337 Humidity and Temperature Transmitter for High Humidity Applications

The Vaisala HUMICAP® Humidity

HMT337 is delivered in one of three

Basic: non-warmed probe for

With a warmed probe: for near-

condensing conditions and dew

additional temperature sensor: for

near-condensing conditions and

relative humidity measurement

True Humidity Readings

With a warmed probe and an

and Temperature Transmitter

moderate humidities

point measurement

in Conditions of

The Vaisala unique warmed

probe provides fast and reliable

Condensation

configurations:



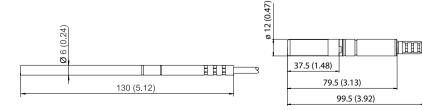
The HMT337 is the ideal transmitter for the most demanding process and meteorological measurements.

Technical Data

Temperature measurement range	
-70+180 °C (-94	+356 °F)
Accessories	
Cable gland and AGRO HM	P247CG
Duct installation kit (RH probe)	210697
Duct installation kit (T probe)	215003
Swagelok fittings (NPT and ISO)	
for both RH and T probes	
Solar radiation shield D	TR502B
Meteorological inst.kit HMT	330MIK
PC software + cable	215005
USB-RJ45 Serial Connection Cable	219685
Connection cable for HM70	211339
Wall mounting plate (plastic)	214829
Pole installation kit	215108
Rain shield	215109
DIN rail installation set	215094
Dimensions	

Dimensions

Dimensions in mm (inches)





Duct installation kit

Features/Benefits

- For high-humidity applications in industry and meteorology
- Warmed probe for superior performance in condensing environments
- Small, stainless steel, vaportight remote probe
- For temperatures
 -70 ... +180 °C (-94 ... +356 °F)

measurement in environments where humidity is near saturation. The warming prevents condensation from forming on the sensor.

As the probe is warmed, the humidity level inside it stays below the ambient level. With accurate temperature measurement, the ambient dewpoint can be calculated precisely.

If the relative humidity value is needed, an additional temperature sensor is used. The measured ambient temperature provides the compensation for calculating relative humidity and other humidity parameters.

Many Ways to Install

A tight installation through a process wall can be achieved with Swagelok[®] fittings. Meteorological installation kits for outdoor installations and duct installation kits are also available.

HMT338 Humidity and Temperature Transmitter for Pressurized Pipelines



The HMT338 is ideal for installations in pressurized processes where the probe needs to be removed while the process is running.

Features/Benefits

- Installed through ball valve

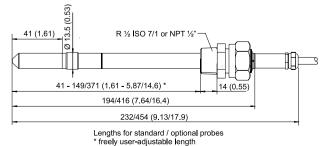
 can be inserted and removed while the process is running
- Adjustable probe depth
- Pressure tolerance 40 bar
- For temperatures
 -70 ... +180 °C (-94 ... +356 °F)
- Two probe lengths available

The Vaisala HUMICAP[®] Humidity and Temperature Transmitter HMT338 is designed for pressurized processes.

Insert or Remove Probe While the Process is Running

With "hot tapping", the probe is inserted directly into the process while it is running, without the need for venting or lowering the process pressure.

The probe is screwed into a ball valve assembly that has been fixed to the process pipe or wall. The adjustable hex nut is hand-tightened to temporarily hold the probe to the process. Then the probe is pushed



down to the appropriate depth. The hex nut is tightened with a wrench to lock the probe in its place. Hot tapping is possible in pressures up to 10 bar.

Graphical Display of History and Measurement Trends

From the display, the user can easily monitor operational data, measurement trends and one-year measurement history.

The optional data logger with real-time clock makes it possible to generate more than four years of measured history, and zoom in on any desired time or time frame. The battery backup of the real-time clock guarantees a reliable logging of measured data.

Vaisala HUMICAP®

The HMT338 incorporates Vaisala's more than 30 years of experience in industrial humidity measurement. The sensor provides accurate and reliable measurement and is immune to particulate contamination and most chemicals.

Technical Data

Temperature measurement range
-70+180 °C (-94+356 °F)
Operating pressure
0 4MPa (0 40 bar)

Accessories

/	
Ball valve set H	BALLVALVE-1
Pressure fitting ISO 1/2 to NPT	1/2 210662
PC software + cable	215005
USB-RJ45 Serial Connection C	able 219685
Connection cable for HM70	211339
Wall mounting plate (plastic)	214829
Pole installation kit	215108
Rain shield	215109
DIN rail installation set	215094
Dimensions	

Dimensions in mm (inches)