

smart oDMOBL Maximum Output BACKLIGHT OVERDRIVE

DUCT



PRODUCT HIGHLIGHTS

- ✓ OverDrive™ Five times brighter than a standard Maximum Output Backlight (MOBL)
- ✓ Built-in driver
- ✓ PNP and NPN trigger signal input
- √ 45mm industrial extrusion for mounting
- √ 5-pin M12 quick connect
- ✓ Custom sizes available



PRODUCT DESCRIPTION

The ODMOBL Backlight Series is designed for maximum output. This series operates with either an NPN or PNP trigger signal and runs on an industry-standard 24V DC. The 1–10V DC analog control line gives the user total control over intensity. Proper heat dissipation is achieved using the side extrusion and the heat sink installed on the bottom of the light. The 45 mm extrusion makes mounting the light easy when using drop-in T-nuts. The ODMOBL Backlight has a built-in driver. No external driver is required.



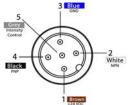
PRODUCT SPECIFICATIONS

Electrical Input	24 V DC +/-5%		
Strobe Input	PNP: +4V DC to +24V DC to activate NPN: GND (<1V DC) to activate		
PNP Line	4 mA @ 4V DC 10 mA @ 12V DC 20 mA @ 24V DC		
NPN Line	15 mA @ Ground (0V DC)		
Analog Intensity	The output is adjustable from 10–100% of brightness by a 1–10V DC analog signal line.		
	For maximum intensity, use +24V DC. Jumpering pin 5 to pin 1will provide maximum intensity		
Strobe/Pulse Time	Max. 5000 SPS (Strobes Per Second) Max. Single Pulse = 125 ms		
	(see SafeStrobe™ Technology for more information)		
Duty Cycle	Max. 10%		
Connection	5-pin M12 connector		
Ambient Temperature	-18°-40° C (0°-104° F)		
IP Rating	IP50		
Compliances	CE, RoHS, IEC 62471		
Warranty			

Standard Light Sizes	Input Current	Wattage	Weight
150 mm x 150 mm	1.1 A	26.4 W	~2.22 kg
300 mm x 150 mm	2.2 A	52.8 W	-
300 mm x 300 mm	4.4 A	106 W	-



WIRING CONFIGURATION



Pin	Function	Signal	Wire Color
1	Power In	+24 V DC	BROWN
2	NPN	NPN Sinking Signal	
3	GND	Ground	BLUE
4	PNP	Sourcing Signal	BLACK
5	Intensity Control	1–10 V DC	GREY*

For maximum intensity, connect pin 5 to pin 1 at +24V DC.

Otherwise intensity is adjustable via the 1-10V DC analog control line.



MULTIPLE CONNECTORS

Some ODMOBL backlights have multiple connectors. Each of these connectors are independent and are wired separately of each other.



RESOURCE CORNER

Additional resources, including CAD files, videos, and application examples, are available on our website.

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Pin layout for light (Male Connector)

^{*}Some cables use green/yellow for pin 5. For maximum intensity, tie pin 5 to pin 1 at +24 V DC.

For continuous mode, PNP (pin 4) can be tied to +24 VDC (pin 1) or NPN (pin 2) can be tied to Ground (pin 3).



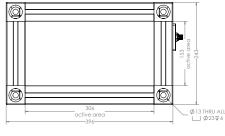
PRODUCT DRAWING

CAD files available on our website.

Dimensions are in mm.

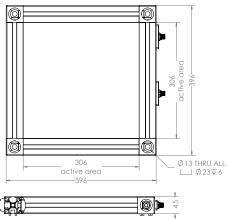


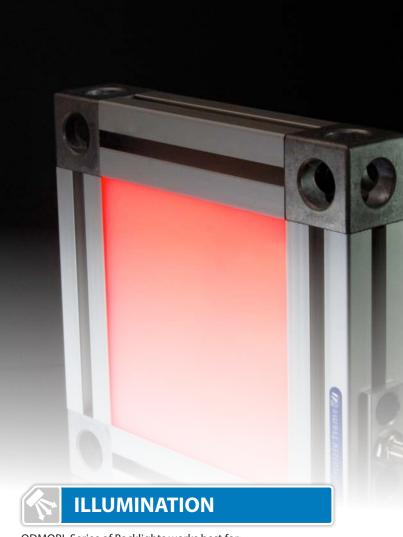
300 mm x 150 mm



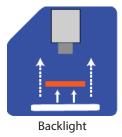


300 mm x 300 mm





ODMOBL Series of Backlights works best for:





EYE SAFETY

According to IEC 62471: 2006. Full documentation available upon request.



Notice

Exempt Group: No photobiological hazard to eyes or skin even for continuous, unrestricted use. Applicable for wavelengths 625 and 850.

Caution

Risk Group 1: Possibly hazardous optical radiation emitted from this product. Do not stare at operating lamp. May be harmful to eyes. Safe for most applications except for prolonged exposure. Applicable for wavelengths 470, 505, 530, and WHI.





COLOR:

470

505

WHI

SIZE (LxW):

150 x 150

300 x 150

450 x 150

Custom sizes upon request



PATTERN AREA LIGHTING™:

Leave blank for no pattern

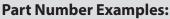


Dark Line - Printed dark line size in millimeters

Light Gap – Light gap width in millimeters Gradient – Percentage of dark line to be gradient

The 5-pin M12 connector is located on the wide side of the light. Sizes listed are in millimeters.

Additional wavelengths and sizes available upon request.



ODMOBL-150x150-625 ODMOBL 150 x 150 mm, 625 nm Red Wavelength

ODMOBL-300x150-WHI-105x05 ODMOBL 300 x 150 mm, white, Patterned

Area Light with 5 mm dark line, 5 mm light gap, no gradient

ODMOBL-450x150-WHI-215x15-10 ODMOBL 450 x 150 mm, white, Patterned

Area Light with 15 mm grid (dark lines), 15

mm light gap and 10% gradient

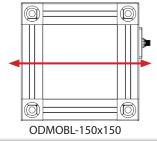


OPTICAL PERFORMANCE

The ODMOBL offers a very diffuse light pattern.

OPTICTAL PERFORMANCE FOR THE ODMOBL

Rating	Illuminance (Lux)			
Average Intensity Rating	350,000			
Lux measurement taken at surface of ODMOBL				







DUTY CYCLE

The duty cycle (D) is related to the strobe time (ST) and rest time (RT).

10ms - Camera Strobe Pulse - CCD Image Acquisition LED Light Active LED Light Rest LED Ready for Next Strobe Light follows strobe pulse - the light output will track the width of the strobe pulse

Calculating Rest Time

$$RT = \frac{ST}{D} - ST$$

RT = Rest Time ST = Strobe Time D = Duty Cycle

Example 10 ms 90 ms = - 10 ms .1

Rest Time is 90 ms for 10 ms Strobe Time

Calculating Strobe Rate

$$SR = \frac{D}{ST}$$

SR = Strobe Rate (strobes per second) ST = Strobe Time (seconds)

D = Duty Cycle

Example 0.1 0.0001

Strobe Rate is 1000 strobes per second

Calculating Duty Cycle

$$D = ST \times SR$$

SR = Strobe Rate (strobes per second) ST = Strobe Time (seconds)

D = Duty Cycle

Example

 $0.1 = 0.0001 \times 1000$

Duty Cycle is 10% (0.1)

Maximum duty cycle for OverDrive™ light is 10% (0.1) Note: Strobe time is limited by the strobe rate.





PATTERNED AREA LIGHTING™

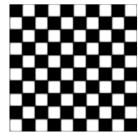
Patterned Area Lighting (PAL) is used for isolating defects on uneven, highly specular, and/or clear surfaces, which can be difficult with standard lighting methods. PAL can be used to isolate a defect in a single image acquisition. With PAL, small defects will reflect off the surface at an equal but opposite angle. Distortion of the reflected image can also reveal surface deformations.

How to use PAL

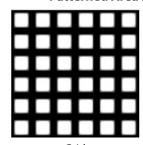
- For backlighting a transparent object, the light is positioned beneath the object.
- For front lighting, position the light where the light pattern will be directed on the surface at an angle.
- A camera is positioned to capture the reflection of the light source.
- The camera lens is adjusted to focus on the surface defect.
- The camera should also image the light source pattern, but the pattern does not need to be in tight focus.
- The depth of field for the lens should be adjusted to include both the light source pattern and the defect in one im-



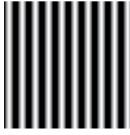
Patterned Area Lighting Examples



Pattern: Checker Board Size: 50 mm x 50 mm square



Grid 50 mm line width



Gradient Lines
50 mm line width



Circles
50 mm circle thickness

Customized pattern sizes available upon request.

NOTE

Smart Vision Lights can customize just about any pattern needed to meet application requirements.



MOUNTING

Smart Vision Lights recommends using **drop-in T-nuts** for mounting a ODMOBL Backlight. The ODMOBL extrusion has a Bosch size 10 T-nut channel.

NOTE

Removing corner cubes of light may result in voiding of warranty.



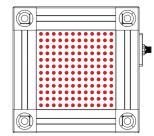


AREA LIT

LEDs are placed to disperse light evenly throughout the lighted surface.

ODMOBL-150 x150 shown

(LED size and spacing not shown to scale)





SAFESTROBE™ TECHNOLOGY

SafeStrobe™ technology applies safe working parameters to ensure that high-current LEDs are not damaged by being driven beyond their limits, such as maximum strobe time or duty cycle. This is especially beneficial for overdriving our high-current LEDs.



CUSTOM SIZE

Smart Vision Lights can customize a ODMOBL to the size you need. When requesting a custom ODMOBL include the following: size (length x width) in millimeters, what side the 5-pin M12 connector should be placed on, and desired wavelength (color).



ACCESSORIES





GLOSSARY

This glossary covers all Smart Vision Lights product families; some content in this section may not apply to this specific light.

TERMINOLOGY

OverDrive™ Lights include an integrated high-pulse driver for complete LED light control.

Continuous Operation Lights stay on continuously.

Multi-Drive[™] Combines continuous operation and OverDrive[™] strobe (high-pulse operation) mode into one easy-to-use light.

Built-In Driver The built-in driver allows full function without the need of an external controller.

Camera to Light Connecting the light directly to the camera, without the need for additional controllers or equipment.

Polarizers Filters that reduce reflections on specular surfaces.

Diffuser Used to widen the angle of light emission, reduce reflections, and increase uniformity.

TYPES OF ILLUMINATION



Projector



Bright Field



Line





Direct



Diffuse Panel



Radial





COMMON COLOR/WAVELENGTHS LEGEND

Wavelength options range from 365 nm to 1550 nm. Additional wavelengths available for many light families.



 $\textit{See Part Number section for } \underline{\textit{this light's}} \ \textit{available standard wavelengths}.$



Shortwave infrared LEDs are available in 1050 nm, 1200 nm, 1300 nm, 1450 nm, and 1550 nm.

Check Part Number section to see if **this light** is available in SWIR wavelengths.