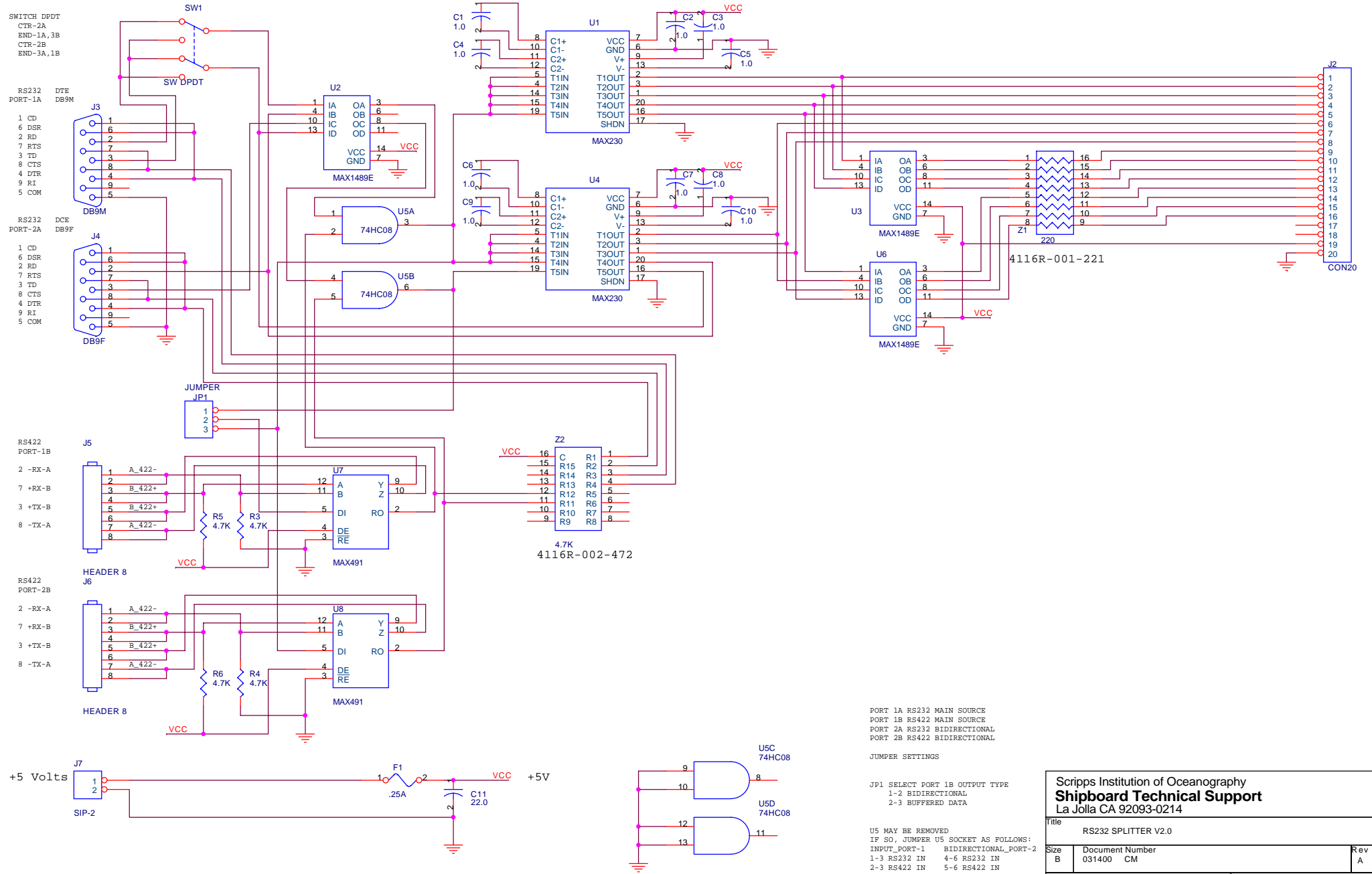


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PORT 1A RS232 MAIN SOURCE
 PORT 1B RS422 MAIN SOURCE
 PORT 2A RS232 BIDIRECTIONAL
 PORT 2B RS422 BIDIRECTIONAL

JUMPER SETTINGS

JP1 SELECT PORT 1B OUTPUT TYPE
 1-2 BIDIRECTIONAL
 2-3 BUFFERED DATA

U5 MAY BE REMOVED
 IF SO, JUMPER U5 SOCKET AS FOLLOWS:
 INPUT_PORT-1 BIDIRECTIONAL_PORT-2
 1-3 RS232 IN 4-6 RS232 IN
 2-3 RS422 IN 5-6 RS422 IN

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